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HALF ROUND INSERT INSTALLATION INSTRUCTIONS



OPTION 1: COMPLETE ASSEMBLY MOUNTED TO UNDERBODY

- Weld centerpieces to fit on the inside or outside of the longitude.
- Use machine bolts in longitude to hold position, and weld other end to attachment.

OPTION 2: ASSEMBLY CUT AND WELDED

- Cut assembly and weld spring attachment to bolster.
- Use center scrap piece to space assembly away from bolster when needed.

